

ABSTRACT

The dimensions of a tube molded by an extrusion molding apparatus are made more accurate. The arrangement of the extrusion molding apparatus enabling the molding of the aforesaid accurate tube is simplified. The molding of the aforesaid accurate tube is facilitated. The extrusion molding apparatus (1) comprises extruders (6, 7) for thermally melting resins (3, 4) to enable their molding, and a die (11) having tube molding passages (9, 10) for forwardly passing therethrough the resins (3, 4) extruded from the extruders (6, 7) to enable the molding of a tube (2). Flow adjusting valves (34, 35) are installed which enable the adjustment of the respective flows per unit time of the resins (3, 4) passing from the extruders (6, 7) to the tube molding passages (9, 10).